AT MARK SENSOR

- **** HIGH SPEED RESPONSE: 5 Khz**
- EASY TO SET OPTIMUN DETECTING
 STATUS WITH SENSITIVITY &
 EMITTING AUTOTUNNING
- ****** WHITE LIGHT EMITTER EASY TO DETECT THE RED OR GREEN MARK
- ** CO-AXIAL DETECTER DETECTS THE MARK
 ** MORE STABLE**
- **X DARK ON/LIGHT ON CHANGEABLE**
- **** NPN & PNP TWO OUTPUT**



Specification

Туре	型式	LEAD WIRE		M12 CONNECTER	
Model	型號	MS-02W	MS-O2W-H	MS-02W-M12	MS-02W-H-M12
Response time	應答時間	0.2 mS	0.1 mS	0.2 mS	0.1 mS
Setting distance	設定距離	25.0±2.0 mm			
Emitter	發射光源	White Light Led			
Light spot	光 點	2.0 <i>φ</i>			
Operating voltage	工作電壓	10-30 VDC;Ripple < 20% of peak to peak			
Current consumption 消耗電流		40 mA max.			
Output method	輸出方式	NPN & PNP two output			
Output status	輸出狀態	NO or NC Changeable			
Output current	輸出電流	150 mA max.			
Leakage current	漏電流	0.8 mA max.			
Residual voltage	殘留電壓	0.8 V max.			
Protection circuit	保護電路	Short Circuit & Polarity Reversed Protection			
Illumination	耐外亂光	Lamp	Lamplight <5,000Lux; Sunlight < 10,000Lux		
Connection method	接線方式	4C/5.0	$\phi imes 2$ m	M12	x 1.0
Housing material	外殼材質		Intensive PBT		
Protection class	保護等級		lp-65		
Circumstance	工作環境		-20 $^\circ$ C \sim + 60 $^\circ$ C ; 35% \sim 85 % RH		



AT MARK SENSOR

■Setting of Sensitivity/感度設定

Setting On Background/背景動作設定

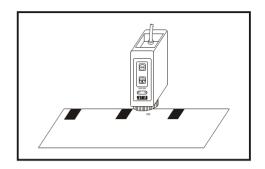
After PRESSING The (B) Key, The LED " PL "Flicks Slowly,

Then Please Press The Key to Finish The Setting Of Sensitivity < LED " PL " & " OP " Turn On >

按住 🛱 鍵 3 秒後, "PL" LED 會慢閃

再按 ② 鍵即可完成感度設定

< "PL"及"OP"LED 都會亮著 >



Setting On Mark Point/標誌點動作設定

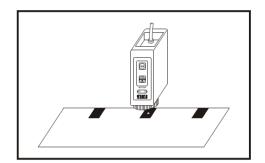
After PRESSING The Key , The LED " PL "Flicks Slowly ,

< LED " PL " Turn On , LED " OP " Off >

按住 🖲 鍵 3 秒後, "PL" LED 會慢閃

再按 🗀 鍵即可完成感度設定

< "PL"LED 亮著"OP"LED熄滅 >



Setting On Two Position/兩點設定

SET 1: On the Mark Point, After Pressing The Key 3 Sec.,

The LED " PL " Flicks Slowly

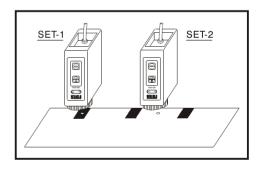
SET 2: On the Background,

High Sensitivity To Press The 🖱 Key

Low Sensitivity To Press The Key

SET 1: 再標誌點上按 🗐 鍵 3 秒, "PL" LED 會慢閃

SET 2: 在背景上高感度設定按 图 鍵, 低感度設定按 图 鍵



Remarks/備註

1 > If LED " PL " Flicks Fastly After Finishing Setting , It is The Maximun Sensitivity Condition.

完成設定後 "PL" LED 快閃,表示設定成最大感度狀態

2 > On The Decting Condition, If Pressing The Key May Add The Sensitivity

在檢測狀態,按图鍵可以增加感度,按回鍵可以減弱感度

3 > To Change The Output Status, Please Keep On Pressing The (Key And Pressing The Key

Key To Change The Output Status.

< If Keep On Pressing The

Key Over 3 Sec. Will Enter To The Setting Condition>

如果要改變輸出狀態,請按住 图 鍵再按 🖂 鍵即可改變輸出狀態。

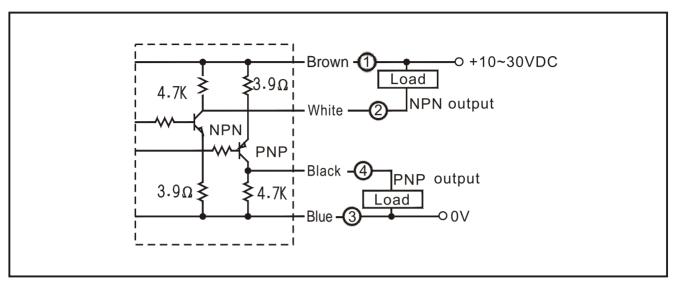
<注意,不要持續按 🖲 鍵超過3秒,否則會進入感度設定狀態>

4 > On The Detecting Status , LED " PL " Is The Pilot Of Stability 在檢測狀態 , " PL " LED 是穩定指示燈



AT MARK SENSOR

■Output Circuit/輸出迴路



■Dimension/尺寸圖

